

WHITECHEM SPR 330

Closed Cell, Rigid Spray Polyurethane Foam

1 – PRODUCT DESCRIPTION

WHITECHEM SPR 330 is a two component (polyol - isocyanate), rigid spray polyurethane foam system with closed cell structure which is applied with high pressure and heated special spray machines for heat insulation purpose.

WHITECHEM SPR 330 contains ecological blowing agents (HFC) that do not damage the ozone layer (ODP = 0).

2 – COMPONENTS

Component B: WHITECHEM SPR 330

Mixture of polyols, catalyst, flame retardant and blowing agents

Component A: WHITECHEM P-MDI / RPS

Polymeric MDI

3 – PRODUCT FEATURES

- Two component
- Closed cell structure
- B2 (E) fire reaction
- Easy and high application speed (~ 1000 m² per day)
- Seamless, Thermal bridging
- Self-adhesive properties on many surfaces (concrete, wood, metal etc.)
- Does not grow insect and fungus
- Excellent thermal insulation for a long time (70-80 years)
- High energy saving
- Water vapor permeability
- Excellent mechanical properties
- Low storage and transportation cost
- Partial sound insulation

4 – APPLICATION AREAS

- Foundation and curtain concrete
- Roof
- Floor
- Wall
- Ceiling
- Attick
- Chicken farms and barns
- Ships and storage tanks
- Cold storage room
- Other thermal insulation areas

5 - APPLICATION CONDITIONS

- The application surface should be clean and dry, the elements that prevent adhesion should be cleaned from the surface. Do not wash to clean the surface.
- Recommended temperature of application surface is between 41 ° F and 104 ° F.
- The recommended air temperature is between 50 ° F and 104 ° F.
- It is not recommended to apply in windy weather.
- Recommended component temperatures and machine settings are as follows.

Parameters	Data
Component A (Polyol Blend) Temperature	104-122°F
Component B (Polymeric MDI) Temperature	104-122°F
Hose Temperature	104-122°F
Machine Pressure	1160–1600 Psi

* Settings may vary depending on weather conditions and machine specifications.

- In order to obtain mixture in the right ratio, the filters of the machine should be cleaned and pump maintenance should be done. Improper mixing ratio of components results in low quality foam formation. In addition, the improper mixing ratio causes the adhesion problem, the increase in consumption, the deterioration of the cell structure and the foam not reaching the desired hardness.

Mixing Ratio	Unit	Data
A/B	By volume	100 / 100
	By weight	109 / 100

6 – APPLICATION INSTRUCTIONS

- WHITECHEM SPR 330** is applied in layers to the surface to be thermal insulation until the desired thickness is obtained. Application is made in different thicknesses according to the regional climate conditions and application areas.
- Since the surface is generally cold in the first layer application, the reaction is slow and the desired thickness can not be obtained. Therefore, the first coat application is usually applied as a primer layer. In the second layer application to be applied, the desired thickness will be obtained more easily because the surface is warmer.
- In outdoor applications which is under direct sunlight, the foam color becomes darker after a period of time, the foam surface becomes dusty and the foam becomes more brittle. Polyurea (**WHITECHEM POLYUREA Series**), liquid PU membrane (**WHITECHEM PU MEMBRANE Series**) or acrylic membrane (**WHITECHEM AC MEMBRANE 600**) must be applied to protect the foam from UV rays.

7 – CONSUMPTION

- Material consumption may vary for many reasons. These reasons are the air temperature, application surface temperature, machine temperature settings, mixing ratio, number of application layers and so on.
- According to the application thickness and the number of application layers the theoretical consumption table is as follows.

Application Thickness	Consumption (lb)
1"	3,30 – 3,75
2"	5,30 – 5,95
4"	9,90 – 11,00

8 - TECHNICAL SPECIFICATIONS

Component Properties

	Unit	A Component	B Component
Chemical Structure	-	Polyol Blend	Polymeric MDI
Physical Appearance	-	Liquid	Liquid
Color	-	Yellow	Brown
Density (68°F)	lb/ ft ³	71,8 – 73,6	77,4
Viscosity (77 ° F)	cps	300-400	220-250
Mix Ration	By volume	1:1	

Reaction Parameters

	Unit	Data
Cream Time	sec.	3-4
Gel Time	sec.	5-7
Tack Free Time	sec.	8-10
Core Density	lb/ft ³	1.9- 2.0

* Tests were performed at 60 F ° under laboratory conditions.

Finished Product Features

Test Name	Unit	Method	Data
Closed Cell Content	%	ASTM D 6226	≥ 92
Air permeance		ASTM E 2178	N/A
Dimensional Stability		ASTM D 2126	< 9 %
Water Absorption		ASTM D 2842	< 2%
R-Value (1")	(W/m.K)	ASTM C 518	6,50
R-Value (3,5")	(W/m.K)	ASTM C 518	23
Compressive Strength	Psi	ASTM D 1621	30

10 - PACKING

507 lbs blue barrel (B component - Polyol Blend)
550 lbs red barrel (Component A - Polymeric MDI)

The lids of the completely non-consumed drums should be closed tightly to prevent air entrance to barrel.

11 - SHELF LIFE AND STORAGE CONDITIONS

- **WHITECHEM SPR 330** components are moisture sensitive. For this reason, it should be stored in original, unopened and undamaged packages, in store which is dry and not under direct sunlight.
- Storage of the components at low temperature can lead to increased viscosities of the components resulting in difficulty in application and crystallization of component A (polymeric MDI).
- Storage of the components at high temperature causes evaporation of the blowing agent in component B (polyol mixture) and swelling of the barrel. In addition, when the pump is placed in the drum, it causes the material to bubble uncontrollably.

	UNIT	A COMP.	B. COMP
Shelf Life	Month	6	12
Storage temperature	F ⁰	50-86	50-86

12 – CLEANING

- Clean all tools and application equipment with suitable cleaner solvent immediately after use. Hardened and cured material can only be cleaned by mechanical methods.

13 - WARNING AND SUGGESTIONS

- Read the MSDS form carefully before using the **WHITECHEM SPR 330** product or when a problem is encountered and follow the written instructions.

- Personal protective equipment and full face mask with appropriate filter should be used during application.
- There must be sufficient air circulation in the application area.
- Give empty barrels to authorised hazardous waste collector companies

